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Facile synthesis of C₆₀-nano materials and their application in high-performance water splitting electrocatalysis†

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Here, we report the synthesis and characterization of crystalline C₆₀ nanomaterials and their applications as bifunctional water splitting catalysts. The shapes of the resulting materials were tuned *via* a solvent engineering approach to form rhombic-shaped nanosheets and nanotubes with hexagonal close packed-crystal structures. The as-synthesized materials exhibited suitable properties as bifunctional catalysts for HER and ORR reactions surpassing by far the electrocatalytic activity of commercially available amorphous C₆₀. The C₆₀ nanotubes displayed the most efficient catalytic performance with a small onset potential of -0.13 V vs. RHE and ultrahigh electrochemical stability properties towards the generation of molecular hydrogen. Additionally, the rotating-disk electrode measurements revealed that the oxygen reduction mechanism at the nanotube electrochemical surfaces followed an effective four-electron pathway. The improved catalytic activity was attributed to the enhanced local electric fields at the high curvature surfaces.

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Introduction

One of the best known and used allotropes of carbon is C₆₀. Since its discovery, it has attracted the attention of the scientific community and many efforts have been made to modify its properties and solubility by exohedral functionalization.^{1–14} To date, fullerenes and their derivatives have been used in different applications such as molecular electronic devices and sensors,¹⁵ photovoltaic devices,¹⁶ biomedical applications such as antivirals,^{17,18} drug delivery,¹⁹ imaging,²⁰ and photodynamic therapy,²¹ among others.

On the other hand, several reports have been published about the morphology of C₆₀ aggregates after crystallization using solvent engineering methods that yield new 1D and 2D nanoforms with novel properties for applications in the field of nanotechnology.^{22–27} So far, their application as nanosensors²⁵ and transistors²⁴ have been published, demonstrating the versatility and applicability of these nanoforms of C₆₀.

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The Hydrogen Evolution Reaction (HER) and Oxygen Reduction Reaction (ORR) are catalytic processes that have been studied extensively due to their potential impact in the development of energy storage and renewable energy conversion technologies.^{28,29} Because of the high cost of platinum, the search for new, cheaper and more efficient catalysts is an important research area. In the recent years, several reports have shown how carbon-based materials can effectively catalyze those reactions.^{30–43} Unfortunately, most of the carbon-based materials also contain metals making them somewhat expensive. An alternative has been to functionalize and dope carbon-based materials with elements like sulphur, phosphorous, boron and nitrogen.^{44–48} Wei *et al.* reported the fabrication of N-doped graphene/single walled carbon nanotube (SWCNT) hybrids for HER and ORR. Their results show that the hybrids exhibit an excellent catalytic activity in the aforementioned reactions, in fact, the obtained ORR activity was much higher compared to the commercial 20 wt% Pt/C catalysts, and also exhibited better durability and resistance.⁴⁴ In 2015, Zhao *et al.* reported the preparation and utilization of surface-oxidized and electrochemically activated multi-wall carbon nanotubes (MWCNTs) as effective catalysts for Oxygen Evolution Reactions (OER).⁴⁹ Yan and co-workers did very similar work using boron as a dopant with MWCNTs for ORR.⁴⁵

Although these previously reported metal-free carbon materials performed very well, the work required exhaustive synthetic procedures with many other reagents and materials. In this article, we focused our attention on inexpensive materials and on fast and affordable methods to obtain new metal-

free carbon-based catalysts to use in HER and ORR. The C_{60} nanomaterials were prepared following reported methods⁵⁰ and the resulting structures were characterized and tested as bifunctional catalysts, resulting in an improvement of the catalytic activity compared to the commercially available C_{60} .

Results and discussion

Syntheses of the nanomaterials were performed following a reported procedure based on solvent engineering.⁵⁰ A saturated solution of pure C_{60} in toluene was filtered and placed in an ice bath until the temperature reached 15 °C. Then, an excess of *tert*-butyl alcohol was slowly added, and the solution was allowed to rest for 15 minutes. After that time, the solutions were mixed and sonicated for 5 minutes and then placed in the refrigerator for 24 hours at a constant temperature of 15 °C. In the case of the nanotubes, the temperature used was 18 °C and the samples were re-dissolved after precipitation to obtain the tubular structures (Fig. 1).

The nanomaterials obtained were filtered, dried and characterized by X-Ray Diffraction (XRD), Raman spectroscopy, Scanning Electron Microscopy (SEM), Energy-dispersive X-ray spectroscopy (EDX) and Transmission Electron Microscopy (TEM).

SEM of the nanostructures deposited onto silicon wafers was performed. Additionally, TEM measurements were conducted (Fig. 2d and e). For the C_{60} nanotube samples, hollow tubes of around 10 μm were observed (Fig. 2b). The sample was very homogeneous, and the size distribution of the nanotubes was

very uniform (Fig. S1†). In the case of the C_{60} nanosheet samples, the sheets observed were not perfectly uniform in terms of shape but most of them were rhombic (Fig. 2a).

EDX was performed with both structures, and for the selected areas of the nanotubes and nanosheets, only a carbon signal was observed (Fig. S2†). To investigate more about the packing at the molecular level, XRD measurements were conducted (Fig. 2c). The samples were tested as thin films deposited on glass. Commercially available C_{60} was used as the reference, which was found to be amorphous, having a strong signal at around 10°. For the C_{60} nanotubes and nanosheets, the XRD pattern showed a hexagonal close packing (hcp) that matches with previous reports found in the literature.^{22–24,51} Overall, the most important peaks of the hcp are present at around 4°, 11°, 11.5°, 17.8°, 18.5°, 19°, 21.7° and 22.6° that correspond to the 010, 120, 030, 131, 230, 140, 050 and 240 facets respectively. These results were further confirmed by selective area electron diffraction (SAED) measurements that clearly show a hcp in both samples (inset Fig. 2d and e).

Raman measurements were conducted and the typical $A_g(2)$ and $A_g(1)$ bands at around 1470 and 480 cm^{-1} , respectively, were present for all samples (Fig. 3a and b). It is worth to mention that no shift was observed for any of the samples when compared to amorphous C_{60} . UV-Vis characteristics were measured, and the results showed that for samples at the same concentration there were not pronounced differences of the absorption spectra (Fig. S3†).

HER activity of the carbon nanoforms

Electrochemical HER analysis was carefully performed for C_{60} , C_{60} nanosheets and C_{60} nanotube samples in acidic solution (0.5 M H_2SO_4 at 2 mV s^{-1}), under static (Fig. 4a) and dynamic (Fig. 4c) conditions, to both assess their catalytic performance as cathode materials for water splitting and explore the effect of the dimensionality of the 0D C_{60} molecules, 1D C_{60} nanotubes, and 2D C_{60} nanosheets. This is the first time, to the best of our knowledge, that the electrocatalytic properties of differently shaped C_{60}

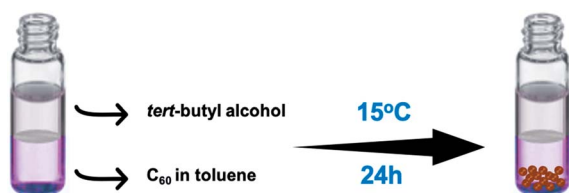


Fig. 1 Scheme of the synthetic procedure of the C_{60} nanostructures.

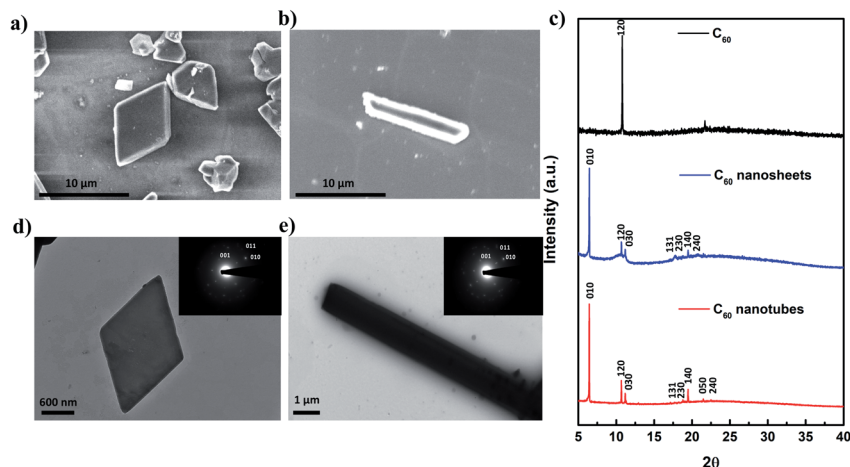


Fig. 2 Characterization of the C_{60} nanostructures: SEM of (a) C_{60} nanosheets and (b) C_{60} nanotubes, (c) XRD, and TEM of (d) C_{60} nanosheets and (e) C_{60} nanotubes (inset showing selective area electron diffraction patterns).

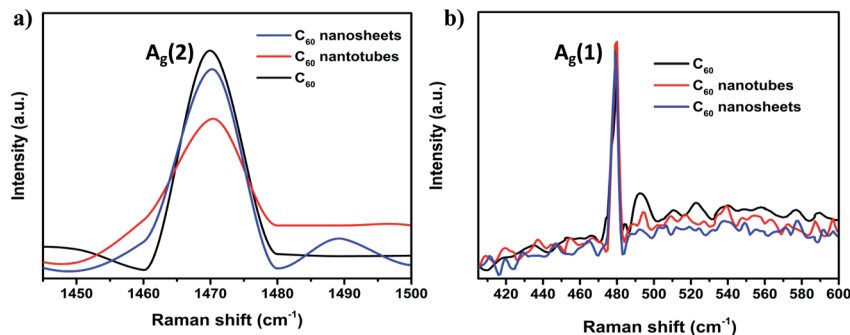


Fig. 3 Raman characterization of the C_{60} nanostructures. (a) Between $1400\text{--}1500\text{ cm}^{-1}$, (b) between $400\text{--}600\text{ cm}^{-1}$

carbon-based materials, formed from the supramolecular interactions of fullerenes molecules, are reported. Our findings revealed that C_{60} molecules exhibited the worse HER properties with a large onset potential close to -0.54 V , which can be linked to the very weak interactions between the hydrogen adsorbed species and the nanocage surfaces, that exhibit a high positive value of $\Delta G_{\text{H}} = 0.44\text{ eV}$.³⁰ On the other hand, the C_{60} nanotubes showed very promising HER performance, exhibiting a small onset potential of -0.13 V and a Tafel slope of 84 mV dec^{-1} , which significantly surpassed the values of -0.21 V and 340 mV dec^{-1} obtained for the onset overpotential and the Tafel slope of the C_{60} shaped rhombic nanosheets, respectively (Fig. 4a and b).

It is worth noting that the onset overpotential for the C_{60} -nanotubes is very close to those of other state-of-the-art HER catalysts (Fig. 5).

These results indicate that the electrocatalytic efficiency for the production of hydrogen is significantly improved on the curved C_{60} nanotube surfaces. It has been recently established that the dimensionality of metal-free carbon-based electrocatalysts can strikingly change their electrocatalytic properties by tuning the mass-transport capabilities.³¹ Li Song *et al.* have shown that the mass transfer of protons is improved on Pt-single atoms on nanosized onion-like carbons instead of Pt-functionalized 2D graphene materials due to the influence of very intense localized electric fields at the curved surfaces. This phenomenon, called “*tip effect*”, is able to promote an increase of reactant species at very hot active sites of the curved interfaces, which dramatically increases the electrocatalytic activity of the curved surfaces compared with the flat materials due to a decrease of the ΔG for the hydrogen adsorption processes.³²

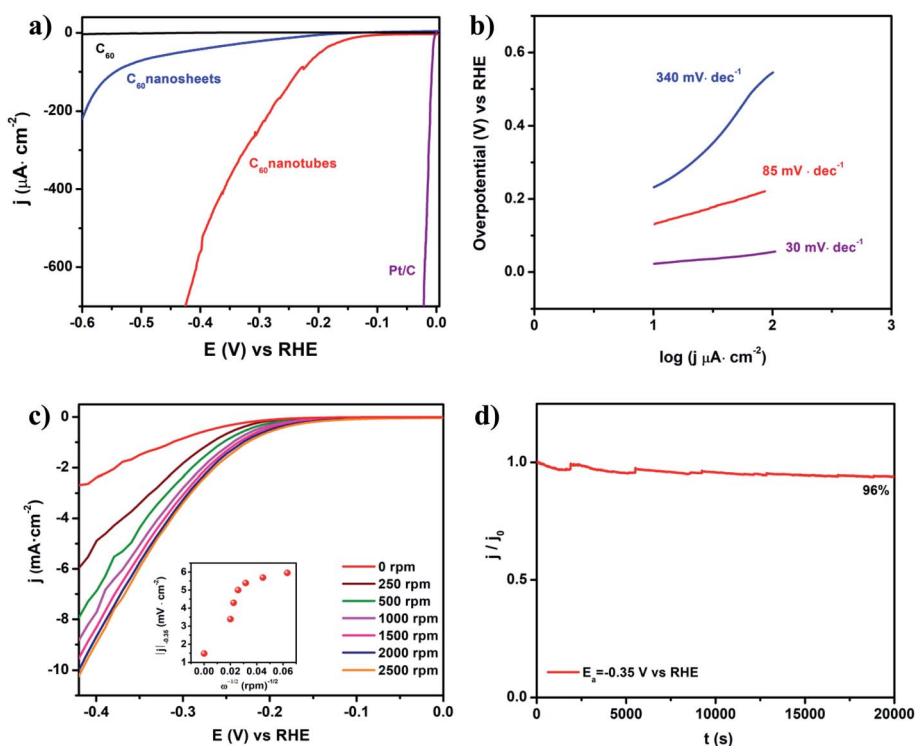


Fig. 4 (a) LSVs under static conditions and (b) corresponding Tafel plots for HER of C_{60} , C_{60} nanosheets and C_{60} nanotubes in $0.5\text{ M H}_2\text{SO}_4$ at 2 mV s^{-1} , (c) rotating disk voltammograms (RDVs) curves at different rotation rates for the C_{60} nanotubes. Inset shows the j vs. $\omega^{-1/2}$ plots, (d) $I-t$ curve of the C_{60} nanotubes at -0.35 V vs. RHE.

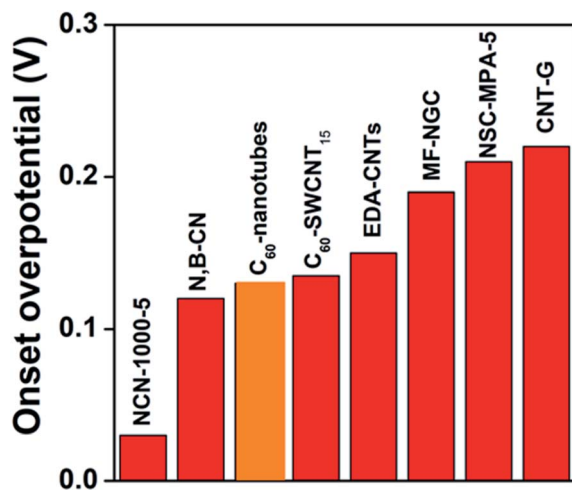
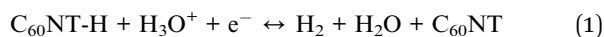


Fig. 5 Comparison of the onset HER overpotential of C₆₀-nanotube electrocatalysts with other high-performance metal-free carbon-based material reported in the literature: NCN-1000-5,⁵² N,B-CN,⁵³ C₆₀-SWCNT₁₅,⁵⁴ EDA-CNTs,⁵⁵ MF-NGC,⁵⁶ NSC-MPA-5 (ref. 57) and CNT-G.⁵⁸

Similarly, the improved electroreduction of CO₂ molecules at high-curvature nanostructured surfaces published by Sargent *et al.* was attributed to the action of very strong electric fields at nanoconfined spaces of the electrochemical interfaces.³³ Therefore, we propose that the electronic environment, as well as the mass transport properties, might be different for clusters of C₆₀ molecules located at high-curvature areas, which could give rise to an enhanced local electric field in the aforementioned nanosurfaces and increase the proton concentrations around the active sites, facilitating the electrocatalytic HER activity. The surface area is also another important factor that can determine the catalytic activity of carbon-based water splitting electrocatalysts.³⁴ Obviously, the carbon nanotube supramolecular structures possess much larger surface area values which contribute to an increase of the number of active sites and of the catalytic yields.

The HER mechanistic pathway was evaluated by rotating disk electrode measurements at different rotation rates (*i.e.* from 250 to 2500 rpm). In addition, −417 mV was the obtained potential at 10 mA cm^{−2} and 2500 rpm, which is an essential parameter to know the efficiency of these type of HER electrocatalysts and, in turn, shows an improved catalytic performance of the C₆₀ nanotubes under dynamic conditions.^{35,36} Fig. 4c confirmed that, for C₆₀ nanotubes electrocatalysts, proton mass diffusion is the limiting step, and therefore, the Heyrovsky step may be the rate-determining step (RDS) as shown in eqn (1):³⁷



The HER durability test of the best electrocatalyst (C₆₀ nanotubes) was performed by chronoamperometry at a constant potential of −350 mV *vs.* RHE and showed high electrochemical stability (Fig. 4d). To further confirm the good long-term stability, LSV curves were obtained after the durability test at 2500 rpm rotation rate (Fig. S5†). Additionally, we

compared the performance of the best catalyst for HER over time. As shown in Fig. S6,† after 15 days the activity of the C₆₀ nanotubes remained essentially the same, showing that these materials exhibit good stability over time.

ORR activity of the carbon nanoforms

The electrocatalytic performances of C₆₀, C₆₀ nanosheets, and C₆₀ nanotubes were successfully tested toward ORR in aqueous alkaline media (Fig. 6). As shown in Fig. S4,† under O₂-saturated conditions the three samples exhibit very well-defined ORR cathodic peaks that are not present under Ar-saturated environments, indicating that oxygen electroreduction is taking place at the electrochemical interfaces. To gain further insights into the ORR, LSV measurements were performed at 0.5 M NaOH, using a scan rate of 5 mV s^{−1}. The onset ORR potentials were 0.68 V, 0.73 V and 0.75 V for C₆₀, C₆₀ nanosheets and C₆₀ nanotubes, respectively. Noticeably, the positive shifts of the C₆₀ onset potential when they form nanosheets and nanotubes are 150 mV and 170 mV, respectively, which clearly reveals that fullerene self-assembly is a suitable strategy to enhance the electrocatalytic activity of the individual molecules. It is important to highlight that there are not huge differences in the catalytic behavior of C₆₀ nanosheets and C₆₀ nanotubes, most likely due to the lack of the tip effect on the adsorption of oxygen molecules. Therefore, the improved ORR activity of fullerenes organized into nanosheets and nanotubes could be attributed to the 3D interconnected pores which can facilitate the diffusion of the oxygen molecules to the active sites and increase the surface area and therefore the number of ORR active sites. Fig. 4b and d show the ORR polarization curves recorded at different rotation rates and the resulting K–L plots of the C₆₀ nanotube material, respectively. The excellent fittings demonstrate a first order reaction towards dissolved O₂.⁴⁶ For all the voltammograms, background currents measured under saturated Ar conditions at the same potential scan rate (5 mV s^{−1}) were subtracted from the respective curves to eliminate the capacitive contributions. From the K–L plots and using the K–L equations,^{59,60} the average number of electrons transferred (*n*) per oxygen molecule at −0.1 V *vs.* RHE was calculated (see Table 1). The number of electrons exchanged for O₂ molecules at the C₆₀ nanotube electrochemical interfaces is close to 4, suggesting that the ORR reaction is following the most efficient electron pathway mechanism.

Finally, the chronoamperometric behavior of C₆₀ nanotubes in O₂-saturated at 0.7 V *vs.* RHE were performed to unravel its long-term stability properties. The nanotubes showed an excellent electrochemical stability under basic environments, maintaining 90% of the initial current applied after 20 000 s.

Materials and methods

All chemicals were reagent grade. C₆₀ was purchased 99.9% from SES Research. UV Vis was performed in a Varian Cary 5000 instrument. SEM and EDX were performed in a ZEISS Sigma field-emission scanning electron microscopy, where the electron beam was accelerated in the range of 5 V to 30 kV. XRD

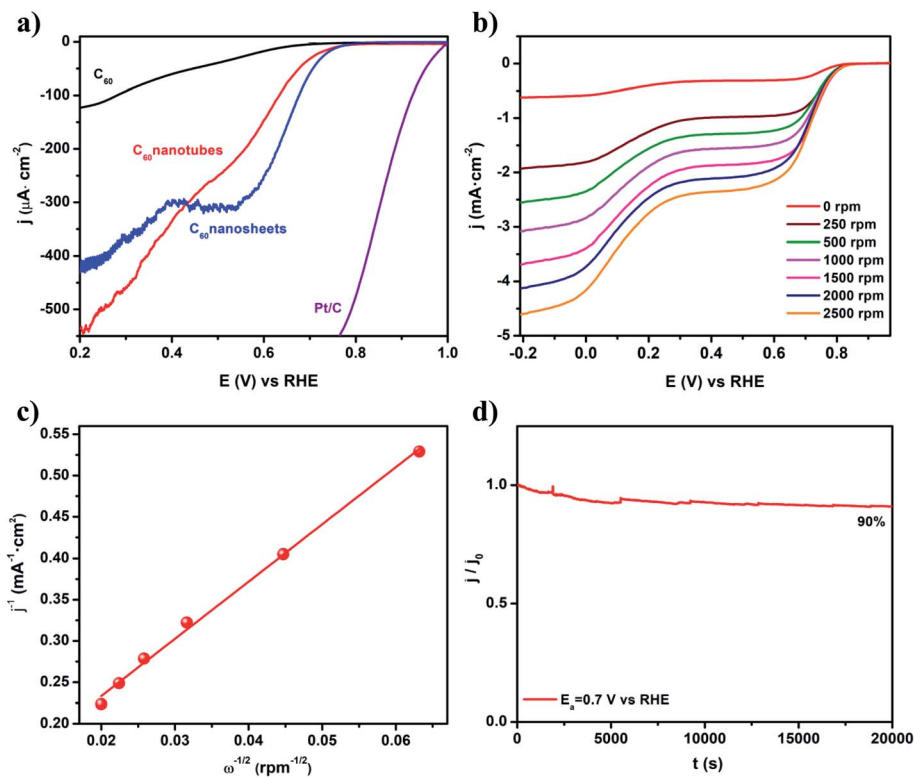


Fig. 6 (a) ORR polarization curves of C_{60} , C_{60} nanosheets and C_{60} nanotubes under static conditions (b) RDVs at different rotation rates for the C_{60} nanotubes in 0.5 M NaOH 5 mV s^{-1} , (c) Koutecky–Levich plots obtained from Fig. 4b at -0.1 V vs. RHE and (d) j vs. t curve of the C_{60} nanotubes at 0.7 V vs. RHE.

Table 1 Onset potential values (E_{on}) and average number of electrons transferred for O_2 molecule (n_e) at -0.1 V vs. RHE obtained from plots in Fig. 5b and c, respectively

ORR catalyst	E_{on} (V)	n_e	J_K (mA cm^{-2})
C_{60} nanotubes	-0.125	4.390	10.41

characterization was done in Panalytical Empyrean 2 using a flat sample stage and Raman measurements were taken with a Thermo Scientific DXR SmartRaman with a 532 nm lamp. TEM was performed on a H-7650 (Hitachi High Technologies, Dallas, TX) equipped with a model XR611 mid-mount digital image camera (Advanced Microscopy Techniques, Woburn, MA).

The HER and ORR performances of the carbon nanoforms were performed on an electrochemical workstation (CHI 660D) with a three-electrode system. Glassy carbon, Ag/AgCl (3 M KCl) and graphite rod electrodes were used as the working, reference and counter electrodes, respectively, for both HER and ORR reactions. 0.5 M H_2SO_4 and 0.1 M NaOH solutions were used as electrolytes for the HER and ORR reactions, respectively. To make the working electrodes, 1 mg of the catalysts were dispersed in 1 mL of toluene and, subsequently, 10 μL of ink were deposited on the surface of the glassy carbon electrode. Linear sweep voltammetry (LSV) was carried out in 0.5 M H_2SO_4 solutions at 2 mV s^{-1} and O_2 -saturated 0.5 M NaOH solution at

5 mV s^{-1} for HER and ORR reaction, respectively. Rotating disk electrode (RDE) measurements were performed using a glassy carbon (GC) disk (5 mm in diameter; $A = 0.2 \text{ cm}^2$) electrode from Pine Instrument Co.

Conclusions

In this work, fullerene C_{60} was used as the building block to fabricate shaped-defined carbon-based electrocatalysts through a solvent engineering strategy. Rhombic-shaped 2D nanosheets and 1D nanotubes with hexagonal close-packed structures were successfully obtained. The as-synthesized C_{60} nanomaterials were tested as bifunctional catalysts for HER and ORR. The obtained results showed an enhancement of the catalytic activity of the nanomaterials when compared to the commercially available amorphous C_{60} . The best performance was observed for the C_{60} nanotubes with a very low HER onset potential of -0.13 V and an excellent electrochemical stability over time, retaining 96% of the initial applied current. In addition, these materials showed a promising behavior for ORR with an onset potential of 0.73 V and 0.75 V for C_{60} nanosheets and C_{60} nanotubes, respectively. These values represent 0.15 V and 0.17 V more than the measured value for C_{60} . For the best performing material, the C_{60} nanotubes, we performed rotating disk electrode studies and the results revealed an efficient 4-electron mechanism for the ORR. The fullerene self-assembly process constituted a suitable strategy to obtain relatively

inexpensive and efficient materials that can act as bifunctional metal-free catalysts.

Conflicts of interest

No conflict of interest to declare.

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